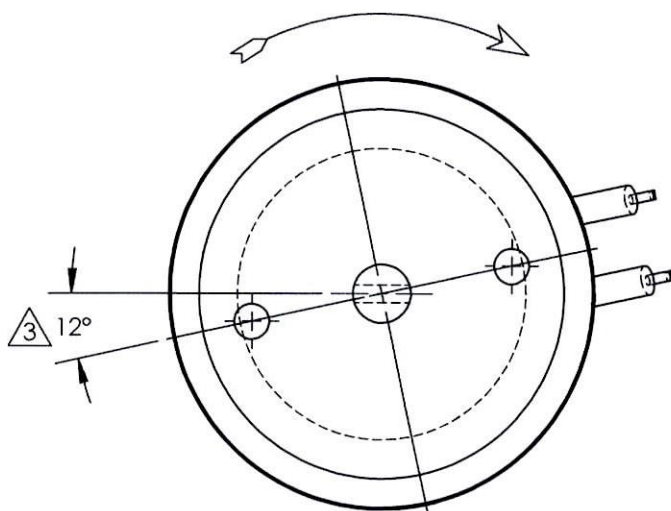


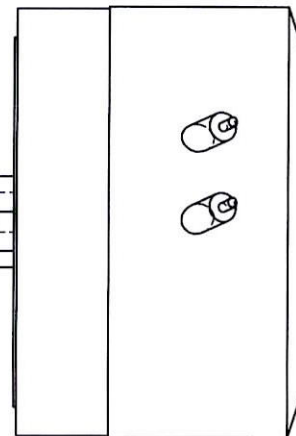
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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	14-0195	C3-8-2-1 CH'D DIM WAS LIMITS Ø.0933-.0937 IS LIMITS Ø.094-.097. ADDED "(CLOCKWISE)" TO NOTE 3. CH'D NOTE 4 WAS PLACE BUSHING AND PIN IN PLACE AS SHOWN AFTER DRILLING IS INSTALL SPACER AND PIN IN PLACE AS SHOWN ON SHEET 1 AFTER DRILLING. ADDED ENGRAVE BATCH NUMBER NOTE.	10/23/2014	DPD
				JAG



Ø.097
Ø.094

.232



ENGRAVE
BATCH
NUMBER

NOTES:

1. USE C3-8-2-F1 FIXTURE FOR DRILLING THE PIN HOLE.
2. REMOVE COIL SPRING BEFORE DRILLING HOLE.
3. TURN SHAFT AS SHOWN IN FIXTURE BEFORE DRILLING (CLOCKWISE).
4. INSTALL SPACER AND PIN IN PLACE AS SHOWN ON SHEET 1 AFTER DRILLING.



TITLE			SOLENOID ASSEMBLY	
DWG NO.		C3-8-2		REV 3
MAT'L		DRAWN BY: CANAM		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D West</i>		
.XXX ± .005		FRACTIONS ± 1/8		HEAT TREAT
.XX ± .01		ANGLES ± 5°		FINISH
.X ± .1				SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R				USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE 1:1		DATE 12/19/2001		SHEET 2 OF 4

C3-8-2-1

SOLENOID WITH PINNED HOLE